TECHNICAL DATA SHEET

OKHBXJT-654

2-ply TPO food-grade conveyor belt · Cobalt blue quadrillé (quadrangular) structure · 1.05 mm
Antistatic · FDA compliant compound

ORIONTEK
ENGINEERING GOOD SOLUTIONS

01 CONSTRUCTION

TOP COVER	Material	**TPO**
	Surface	**Quadrillé (quadrangular) structure**
	Colour	**Cobalt blue**
CARCASS	Fabric	**Polyester (PET)**
	Number of plies	**2**
BOTTOM	Material	**Polyester fabric**
	Surface	**Impregnated fabric**
	Colour	**White**

02 TECHNICAL SPECIFICATIONS

Total thickness	**1.05**	mm	*0.041*	*in.*
Weight			**1.1 kg/m²**	
Load at 1% elongation	**3.4**	N/mm	*19.4*	*lbs/in.*
Temperature – minimum (1)	**–40**	°C	*–40*	*°F*
Temperature – maximum (1)	**80**	°C	*176*	*°F*
Max. production width	**1600**	mm	*63*	*in.*
Coefficient of friction			**Drive side on steel 0.15**	

03 MINIMUM PULLEY DIAMETER (2)

■ Minimum pulley / nose bar	**15**	mm	*0.59*	*in.*
■ Back-flex (counter-bending) pulley	**20**	mm	*0.79*	*in.*





CROSS-SECTION – NOT TO SCALE — **TOTAL 1.05 MM / IN.**

04 PROPERTIES

Antistatic	**YES**
FDA compliant compound	**YES**
EU 10/2011	**YES**
Metal detector friendly	**YES**
Slider bed	**YES**
Roller bed	**YES**
Troughed	**YES**
Power turns	**YES**

05 APPLICATION

Features: Easy release, Frayless edges, Hydrolysis resistant, Knife-edge (nosebar) suitable, Powerturn suitable. Typical uses: Cooling (line) belt, Inspection/control belt, Metering/singulation belt, Packaging belt, Powerturn belt, Transfer belt. Industries: Baked snacks, Biscuit and Crackers, Bread, Chocolate, Convenience food, Pastry, Poultry, Ready meals, Red meat. Admissible tensile force 8.5 N/mm. Knife-edge radius 2 mm.

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES (1) Operating the belt at its limit values may reduce service life. (2) Minimum pulley diameters depend on belt tension and on the splice or fastener specified by Oriontek.

DISCLAIMER Values are nominal. They describe the product as tested and do not necessarily reflect conditions of industrial use, nor do they guarantee suitability for a specific application. The customer remains responsible for correct selection and use. Oriontek cannot be held liable for damages arising from use of this product. Specifications may be revised without prior notice.