TECHNICAL DATA SHEET

OKHBHAL-12E

2-ply rubber (epdm) conveyor belt · Green longitudinal groove structure · 2.5 mm Antistatic

ORIONTEK
ENGINEERING GOOD SOLUTIONS

01 CONSTRUCTION

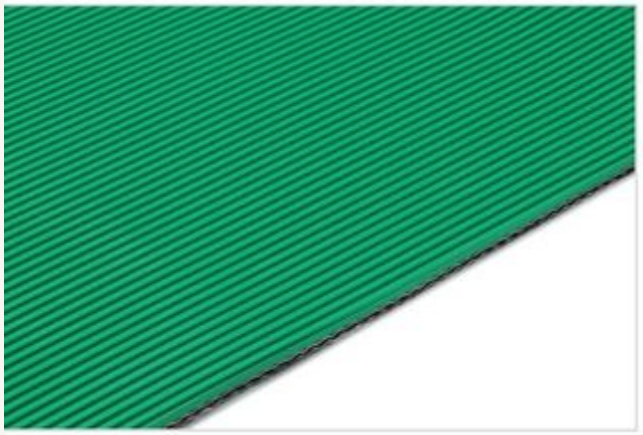
TOP COVER	Material	**Rubber (EPDM)**
	Surface	**Longitudinal groove structure**
	Colour	**Green**
CARCASS	Fabric	**Polyester (PET)**
	Number of plies	**2**
BOTTOM	Material	**Cross-linked PU**
	Surface	**Impregnated fabric**
	Colour	**Black**

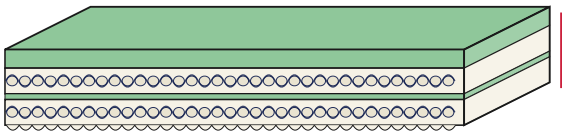
02 TECHNICAL SPECIFICATIONS

Total thickness	**2.5**	mm	*0.098*	*in.*
Weight			**2.5 kg/m²**	
Load at 1% elongation	**15**	N/mm	*85.7*	*lbs/in.*
Temperature — minimum (1)	**–30**	°C	*–22*	*°F*
Temperature — maximum (1)	**100**	°C	*212*	*°F*
Max. production width	**1200**	mm	*47*	*in.*
Coefficient of friction			**Drive side on steel 0.15**	

03 MINIMUM PULLEY DIAMETER (2)

■ Minimum pulley / nose bar	**50**	mm	*1.97*	*in.*
■ Back-flex (counter-bending) pulley	**60**	mm	*2.36*	*in.*





CROSS-SECTION — NOT TO SCALE — **TOTAL 2.5 MM / IN.**

04 PROPERTIES

Antistatic	YES
Slider bed	YES
Roller bed	YES
Troughed	YES

05 APPLICATION

Features: Abrasion resistant, Constant coefficient of friction, High coefficient of friction surface, Temperature variation resistant, Robustness. Typical uses: Acceleration belt, Decline belt, Incline belt, Paper handling belt. Industries: Cardboard converting, Distribution centers, Paper manufacturing and processing. Admissible tensile force 22 N/mm.

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES (1) Operating the belt at its limit values may reduce service life. (2) Minimum pulley diameters depend on belt tension and on the splice or fastener specified by Oriontek.

DISCLAIMER Values are nominal. They describe the product as tested and do not necessarily reflect conditions of industrial use, nor do they guarantee suitability for a specific application. The customer remains responsible for correct selection and use. Oriontek cannot be held liable for damages arising from use of this product. Specifications may be revised without prior notice.