TECHNICAL DATA SHEET

# OKHBFNI-6EIC-20

2-ply polyester food-grade conveyor belt · Blue impregnated fabric · 1.10 mm
Antistatic · FDA compliant compound

ORIONTEK
ENGINEERING GOOD SOLUTIONS

## 01 CONSTRUCTION

| | | |
|---|---|---|
| TOP COVER | Material | **Polyester fabric** |
| | Surface | **Impregnated fabric** |
| | Colour | **Blue** |
| CARCASS | Fabric | **Polyester (PET)** |
| | Number of plies | **2** |
| BOTTOM | Material | **Polyester fabric** |
| | Surface | **Impregnated fabric** |
| | Colour | **Blue** |

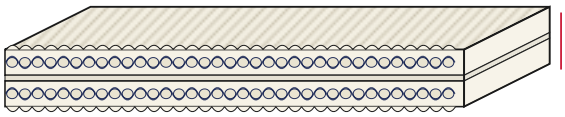
## 02 TECHNICAL SPECIFICATIONS

| | | | | |
|---|---|---|---|---|
| Total thickness | **1.10** | mm | *0.043* | *in.* |
| Weight | | | **1.0 kg/m²** | |
| Load at 1% elongation | **5.0** | N/mm | *28.6* | *lbs/in.* |
| Temperature — minimum (1) | **–30** | °C | *–22* | *°F* |
| Temperature — maximum (1) | **90** | °C | *194* | *°F* |
| Max. production width | **2000** | mm | *79* | *in.* |
| Coefficient of friction | | | **Drive side on steel 0.15** | |

## 03 MINIMUM PULLEY DIAMETER (2)

| | | | | |
|---|---|---|---|---|
| ■ Minimum pulley / nose bar | **15** | mm | *0.59* | *in.* |
| ■ Back-flex (counter-bending) pulley | **25** | mm | *0.98* | *in.* |





**FABRIC TOP FACE** impregnated fabric · blue
**2-PLY POLYESTER** polyester (pet)
**FABRIC DRIVE FACE** impregnated fabric · drive s

CROSS-SECTION — NOT TO SCALE

**TOTAL 1.10 MM / IN.**

## 04 PROPERTIES

| | |
|---|---|
| Antistatic | **YES** |
| FDA compliant compound | **YES** |
| EU 10/2011 | **YES** |
| Metal detector friendly | **YES** |
| Slider bed | **YES** |
| Roller bed | **YES** |

## 05 APPLICATION

Features: Easy release, Oil and fat resistant. Typical uses: Accumulation belt, Cooling (line) belt, Dough belt, Dough rework belt, Packaging belt. Industries: Baked snacks, Biscuit and Crackers, Bread, Pastry. Admissible tensile force 12 N/mm. Knife-edge radius 3 mm.

**Oriontek service:** supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

**NOTES** (1) Operating the belt at its limit values may reduce service life. (2) Minimum pulley diameters depend on belt tension and on the splice or fastener specified by Oriontek.

**DISCLAIMER** Values are nominal. They describe the product as tested and do not necessarily reflect conditions of industrial use, nor do they guarantee suitability for a specific application. The customer remains responsible for correct selection and use. Oriontek cannot be held liable for damages arising from use of this product. Specifications may be revised without prior notice.