TECHNICAL DATA SHEET

OKCHN913

2-ply PU food-grade conveyor belt · White smooth · 1.30 mm
High-friction conveying surface · Metal-detectable · Antistatic

ORIONTEK
ENGINEERING GOOD SOLUTIONS

Manufactured in Europe to Oriontek specification. Supplied, fabricated and installed by Oriontek.

01 CONSTRUCTION

CONVEYING	Material		**Polyurethane (TPU)**
	Thickness	**0.20** mm	*0.008 in.*
	Surface pattern		**Smooth**
	Colour		**White**
	Coefficient of friction		**HF — high friction**
CARCASS	Material		**Polyester (PET)**
	Number of plies		**2**
	Weft type		**Rigid**
DRIVING	Material		**Fabric polyurethane (TPU) impregnated**
	Surface pattern		**Fabric**
	Colour		**Light blue**

02 TECHNICAL SPECIFICATIONS

Total thickness	**1.30**	mm	*0.05*	*in.*
Weight	**1.40**	kg/m²	*0.29*	*lbs/sq.ft*
Elongation at 1%	**6**	N/mm	*34.0*	*lbs/in.*
Max. admissible pull	**12**	N/mm	*68.5*	*lbs/in.*
Temperature — minimum (1)	**–30**	°C	*–22*	*°F*
Temperature — maximum (1)	**110**	°C	*230*	*°F*
Max. production width (3)	**2100**	mm	*83*	*in.*

03 MINIMUM RADIUS / DIAMETER (2)

Knife edge, minimum radius	**4**	mm	*0.16*	*in.*
Bending roller, min. diameter	**8**	mm	*0.31*	*in.*
Counter-bending roller, min. dia.	**16**	mm	*0.63*	*in.*

04 FRICTION — DRIVING SURFACE

Raw steel sheet	**0.20** [-]
Laminated plastic / wood	**0.25** [-]
Steel roller	**0.20** [-]
Rubberized roller	**0.30** [-]





PU COVER — white · smooth
2-PLY POLYESTER — polyester (pet)
FABRIC DRIVE FACE — fabric · drive side

CROSS-SECTION — NOT TO SCALE

TOTAL 1.30 MM / 0.05 IN.

05 PERFORMANCE & HANDLING

Humidity influence	NO
Suitable for metal detector	YES
Permanently antistatic, dynamic (UNI EN ISO 21179)	YES
Static conductivity (UNI EN ISO 284)	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Skid bed on top *and* return	NO
Troughed conveying	NO
Curved conveyor	NO
Swan-neck conveying	NO
Inclined conveying	YES
Accumulation belts	NO
Chemical resistance rating	12

06 COMPLIANCE

- REACH EC 1907/2006 and amendments
- EC 1935/2004 and amendments
- EC 2023/2006 and amendments
- EU 10/2011, 2024/3190 and amendments
- FDA — U.S. Food and Drug Administration
- HACCP (Hazard Analysis and Critical Control Points)
- USDA Meat&Poultry (United States Department of
- NSF/ANSI 3-A 14159-3-2014 and amendments
- HALAL (World Halal Authority)

07 APPROVED APPLICATIONS

- Food — slicing machines
- Food — bread
- Food — sweet and salty snacks
- Food — conveying of dried pasta
- Food — dairy
- Food — biscuits and crackers
- Food — chocolate bars
- Packaging

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.