TECHNICAL DATA SHEET

OKCHN904

1-ply PVC conveyor belt · Black smooth · 1.80 mm
Low-friction conveying surface · Flame retardant · Metal-detectable · Antistatic

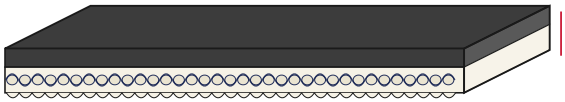
ORIONTEK
ENGINEERING GOOD SOLUTIONS

Manufactured in Europe to Oriontek specification. Supplied, fabricated and installed by Oriontek.

01 CONSTRUCTION

CONVEYING	Material		**PVC 70 Sh.A (±5)**
	Thickness	**0.50** mm	*0.020 in.*
	Surface pattern		**Smooth**
	Colour		**Black**
	Coefficient of friction		**LF — low friction**
CARCASS	Material		**Polyester (PET)**
	Number of plies		**1**
	Weft type		**Rigid**
DRIVING	Material		**Fabric, polyurethane (TPU) impregnated**
	Surface pattern		**LdB fabric**
	Colour		**Grey**





PVC COVER — black · smooth
1-PLY POLYESTER — polyester (pet)
FABRIC DRIVE FACE — ldb fabric · drive side

CROSS-SECTION — NOT TO SCALE

TOTAL 1.80 MM / 0.07 IN.

02 TECHNICAL SPECIFICATIONS

Total thickness	**1.80**	mm	*0.07*	*in.*
Weight	**2.00**	kg/m²	*0.41*	*lbs/sq.ft*
Elongation at 1%	**8**	N/mm	*46.0*	*lbs/in.*
Max. admissible pull	**12**	N/mm	*68.5*	*lbs/in.*
Temperature — minimum (1)	**–10**	°C	*14*	*°F*
Temperature — maximum (1)	**60**	°C	*140*	*°F*
Max. production width (3)	**2000**	mm	*79*	*in.*

03 MINIMUM RADIUS / DIAMETER (2)

■ Bending roller, min. diameter	**30**	mm	*1.18*	*in.*
■ Counter-bending roller, min. dia.	**50**	mm	*1.97*	*in.*

04 FRICTION — DRIVING SURFACE

■ Raw steel sheet	**0.20** [-]
■ Laminated plastic / wood	**0.25** [-]
■ Steel roller	**0.20** [-]
■ Rubberized roller	**0.30** [-]

05 PERFORMANCE & HANDLING

Humidity influence	NO
Suitable for metal detector	YES
Permanently antistatic, dynamic (UNI EN ISO 21179)	YES
Static conductivity (UNI EN ISO 284)	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Skid bed on top *and* return	NO
Troughed conveying	NO
Curved conveyor	NO
Swan-neck conveying	NO
Inclined conveying	NO
Accumulation belts	NO
Chemical resistance rating	2

06 COMPLIANCE

- REACH EC 1907/2006 and amendments
- Flame Retardant UNI EN ISO 340
- Flame Retardant UL94HB Horizontal Burning

07 APPROVED APPLICATIONS

- Supermarkets check-outs
- Materials handling

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES (1) Operating the belt at its limit values may reduce service life. (2) Minimum radius and diameter values depend on the joint type specified by Oriontek. (3) Maximum production width 2000 mm / 79 in.; wider widths require prior authorization.

DISCLAIMER Values are laboratory results measured at +23 °C and 50% relative humidity. They describe the product as tested and do not necessarily reflect conditions of industrial use, nor do they guarantee suitability for a specific application. The customer remains responsible for correct selection and use. Oriontek cannot be held liable for damages arising from use of this product. Specifications may be revised without prior notice.