TECHNICAL DATA SHEET

OKCHN813

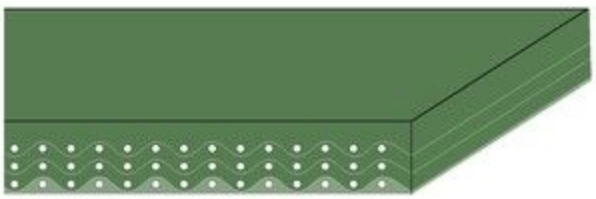
3-ply PVC conveyor belt · Green smooth · 4.10 mm
Medium-friction conveying surface · Metal-detectable

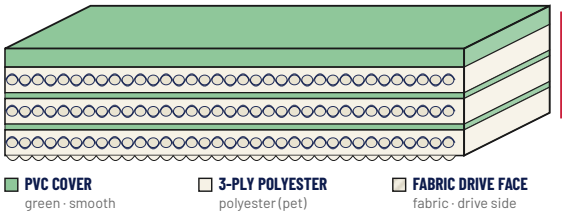
ORIONTEK
ENGINEERING GOOD SOLUTIONS

Manufactured in Europe to Oriontek specification. Supplied, fabricated and installed by Oriontek.

01 CONSTRUCTION

CONVEYING	Material			PVC 60 Sh.A (±5)
	Thickness	1.50 mm	0.059 in.	
	Surface pattern			Smooth
	Colour			Green
	Coefficient of friction			MF — medium friction
CARCASS	Material			Polyester (PET)
	Number of plies			3
	Weft type			Rigid
DRIVING	Material			Fabric, polyurethane (TPU) impregnated
	Surface pattern			Fabric
	Colour			Green





CROSS-SECTION — NOT TO SCALE

TOTAL 4.10 MM / 0.16 IN.

02 TECHNICAL SPECIFICATIONS

Total thickness	4.10	mm	0.16	in.
Weight	4.60	kg/m²	0.94	lbs/sq.ft
Elongation at 1%	18	N/mm	103.0	lbs/in.
Max. admissible pull	36	N/mm	205.6	lbs/in.
Temperature — minimum (1)	–15	°C	5	°F
Temperature — maximum (1)	60	°C	140	°F
Max. production width (3)	3000	mm	118	in.

03 MINIMUM RADIUS / DIAMETER (2)

■ Bending roller, min. diameter	100	mm	3.94	in.
■ Counter-bending roller, min. dia.	200	mm	7.87	in.

04 FRICTION — DRIVING SURFACE

■ Raw steel sheet	0.20 [-]
■ Laminated plastic / wood	0.25 [-]
■ Steel roller	0.20 [-]
■ Rubberized roller	0.30 [-]

05 PERFORMANCE & HANDLING

Humidity influence	NO
Suitable for metal detector	YES
Permanently antistatic, dynamic (UNI EN ISO 21179)	NO
Static conductivity (UNI EN ISO 284)	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Skid bed on top *and* return	NO
Troughed conveying	NO
Curved conveyor	NO
Swan-neck conveying	YES
Inclined conveying	NO
Chemical resistance rating	3

06 COMPLIANCE

- REACH EC 1907/2006 and amendments

07 APPROVED APPLICATIONS

- Fruits and vegetables

Notes: Better resistance to low temperatures than the standard PVC belts.

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES (1) Operating the belt at its limit values may reduce service life. (2) Minimum radius and diameter values depend on the joint type specified by Oriontek. (3) Maximum production width 3000 mm / 118 in.; wider widths require prior authorization.

DISCLAIMER Values are laboratory results measured at +23 °C and 50% relative humidity. They describe the product as tested and do not necessarily reflect conditions of industrial use, nor do they guarantee suitability for a specific application. The customer remains responsible for correct selection and use. Oriontek cannot be held liable for damages arising from use of this product. Specifications may be revised without prior notice.