TECHNICAL DATA SHEET

OKCHN2749

1-ply PU food-grade conveyor belt · Silver smooth · 0.75 mm
Medium-friction conveying surface

ORIONTEK
ENGINEERING GOOD SOLUTIONS

Manufactured in Europe to Oriontek specification. Supplied, fabricated and installed by Oriontek.

01 CONSTRUCTION

CONVEYING	Material		**Polyurethane (TPU)**
	Thickness	**0.20** mm	*0.008 in.*
	Surface pattern		**Smooth**
	Colour		**Silver**
	Coefficient of friction		**MF — medium friction**
CARCASS	Material		**Polyester (PET)**
	Number of plies		**1**
	Weft type		**Rigid**
DRIVING	Material		**Fabric, polyurethane (TPU) impregnated**
	Surface pattern		**Fabric**
	Colour		**Light blue**

02 TECHNICAL SPECIFICATIONS

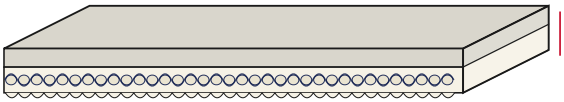
Total thickness	**0.75**	mm	*0.03*	*in.*
Weight	**0.80**	kg/m²	*0.16*	*lbs/sq.ft*
Elongation at 1%	**5**	N/mm	*29.0*	*lbs/in.*
Max. admissible pull	**5**	N/mm	*29.0*	*lbs/in.*
Temperature — minimum (1)	**–20**	°C	*–4*	*°F*
Temperature — maximum (1)	**100**	°C	*212*	*°F*
Max. production width (3)	**2100**	mm	*83*	*in.*

03 MINIMUM RADIUS / DIAMETER (2)

■ Knife edge, minimum radius	**4**	mm	*0.16*	*in.*
■ Bending roller, min. diameter	**8**	mm	*0.31*	*in.*
■ Counter-bending roller, min. dia.	**16**	mm	*0.63*	*in.*

04 FRICTION — DRIVING SURFACE

■ Raw steel sheet	**0.20** [-]
■ Laminated plastic / wood	**0.25** [-]
■ Steel roller	**0.20** [-]
■ Rubberized roller	**0.30** [-]



□ **PU COVER** — silver · smooth
□ **1-PLY POLYESTER** — polyester (pet)
□ **FABRIC DRIVE FACE** — fabric · drive side

CROSS-SECTION — NOT TO SCALE

TOTAL 0.75 MM / 0.03 IN.

05 PERFORMANCE & HANDLING

Humidity influence	NO
Suitable for metal detector	NO
Permanently antistatic, dynamic (UNI EN ISO 21179)	NO
Static conductivity (UNI EN ISO 284)	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Skid bed on top *and* return	NO
Troughed conveying	NO
Curved conveyor	NO
Swan-neck conveying	NO
Inclined conveying	YES
Accumulation belts	NO
Chemical resistance rating	5

06 COMPLIANCE

- REACH EC 1907/2006 and amendments
- EC 1935/2004 and amendments
- EC 2023/2006 and amendments
- EU 10/2011, 2024/3190 and amendments
- EC 2025/351 Regulation of 21 February 2025
- EC 528/2012 and amendments
- Exempt from EPA registration under the treated articles
- Exemption in 40 CFR 152.25(a)
- FDA — U.S. Food and Drug Administration

07 APPROVED APPLICATIONS

- Food — chocolate bars
- Food — confectionery
- Packaging
- Food — chocolate cooling tunnel
- Food — slicing machines

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.