TECHNICAL DATA SHEET

OKCHN1733

TPO food-grade conveyor belt · White matt · 1.50 mm
Low-friction conveying surface · Metal-detectable

ORIONTEK
ENGINEERING GOOD SOLUTIONS

Manufactured in Europe to Oriontek specification. Supplied, fabricated and installed by Oriontek.

01 CONSTRUCTION

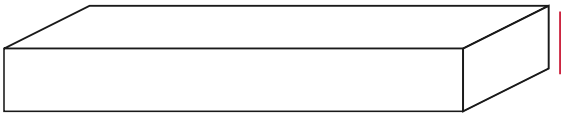
CONVEYING

Material			**Thermoplastic Polyolefin (TPO)**
Thickness	**1.50** mm	*0.059* *in.*	
Surface pattern			**Matt**
Colour			**White**
Coefficient of friction			**LF — low friction**

DRIVING

Material			**Fabric, polyolefin (TPO) impregnated**
Surface pattern			**FL**
Colour			**White**





☐ **TPO — ONE LAYER**
white · matt

CROSS-SECTION — NOT TO SCALE

TOTAL 1.50 MM / 0.06 IN.

02 TECHNICAL SPECIFICATIONS

Total thickness	**1.50**	mm	*0.06*	*in.*
Weight	**1.65**	kg/m²	*0.34*	*lbs/sq.ft*
Elongation at 8%	**4**	N/mm	*23.0*	*lbs/in.*
Max. admissible pull	**4**	N/mm	*23.0*	*lbs/in.*
Temperature — minimum (1)	**–40**	°C	*–40*	*°F*
Temperature — maximum (1)	**80**	°C	*176*	*°F*
Max. production width (3)	**1600**	mm	*63*	*in.*

03 MINIMUM RADIUS / DIAMETER (2)

■ Bending roller, min. diameter	**20**	mm	*0.79*	*in.*
■ Counter-bending roller, min. dia.	**30**	mm	*1.18*	*in.*

04 FRICTION — DRIVING SURFACE

■ Raw steel sheet	**0.30** [-]
■ Laminated plastic / wood	**0.35** [-]
■ Steel roller	**0.30** [-]
■ Rubberized roller	**0.40** [-]

05 PERFORMANCE & HANDLING

Humidity influence	NO
Suitable for metal detector	YES
Permanently antistatic, dynamic (UNI EN ISO 21179)	NO
Static conductivity (UNI EN ISO 284)	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Skid bed on top *and* return	YES
Troughed conveying	YES
Curved conveyor	NO
Swan-neck conveying	NO
Inclined conveying	NO
Accumulation belts	NO
Chemical resistance rating	12

06 COMPLIANCE

- REACH EC 1907/2006 and amendments
- EC 1935/2004 and amendments
- EC 2023/2006 and amendments
- EU 10/2011, 2024/3190 and amendments
- FDA — U.S. Food and Drug Administration

07 APPROVED APPLICATIONS

- Packaging
- Food — confectionery
- Food — bakery
- Food — meat and fish processing
- Check weighers
- Food — chocolate bars
- Food — slicing machines
- Food — dairy

Notes: Maximum production width 1600 mm. Requests for production in wider widths must be authorized by Technical Management

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.