TECHNICAL DATA SHEET

OKCHN1411

1-ply PU food-grade conveyor belt · White smooth · 0.70 mm
Medium-friction conveying surface · Metal-detectable

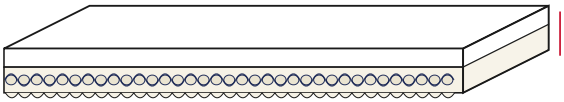
ORIONTEK
ENGINEERING GOOD SOLUTIONS

Manufactured in Europe to Oriontek specification. Supplied, fabricated and installed by Oriontek.

01 CONSTRUCTION

CONVEYING	Material		**Polyurethane (TPU)**
	Thickness	**0.20** mm	*0.008 in.*
	Surface pattern		**Smooth**
	Colour		**White**
	Coefficient of friction		**MF — medium friction**
CARCASS	Material		**Polyester (PET)**
	Number of plies		**1**
	Weft type		**Rigid**
DRIVING	Material		**Fabric polyurethane (TPU) impregnated**
	Surface pattern		**Fabric**
	Colour		**Light blue**





☐ **PU COVER** — white · smooth
☐ **1-PLY POLYESTER** — polyester (pet)
☐ **FABRIC DRIVE FACE** — fabric · drive side

CROSS-SECTION — NOT TO SCALE

TOTAL 0.70 MM / 0.03 IN.

02 TECHNICAL SPECIFICATIONS

Total thickness	**0.70**	mm	*0.03*	*in.*
Weight	**0.80**	kg/m²	*0.16*	*lbs/sq.ft*
Elongation at 1%	**5**	N/mm	*29.0*	*lbs/in.*
Max. admissible pull	**5**	N/mm	*29.0*	*lbs/in.*
Temperature — minimum (1)	**–30**	°C	*–22*	*°F*
Temperature — maximum (1)	**110**	°C	*230*	*°F*
Max. production width (3)	**2100**	mm	*83*	*in.*

03 MINIMUM RADIUS / DIAMETER (2)

■ Knife edge, minimum radius	**3**	mm	*0.12*	*in.*
■ Bending roller, min. diameter	**6**	mm	*0.24*	*in.*
■ Counter-bending roller, min. dia.	**16**	mm	*0.63*	*in.*

04 FRICTION — DRIVING SURFACE

■ Raw steel sheet	**0.20** [-]
■ Laminated plastic / wood	**0.25** [-]
■ Steel roller	**0.20** [-]
■ Rubberized roller	**0.30** [-]

05 PERFORMANCE & HANDLING

Humidity influence	NO
Suitable for metal detector	YES
Permanently antistatic, dynamic (UNI EN ISO 21179)	NO
Static conductivity (UNI EN ISO 284)	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Skid bed on top *and* return	NO
Troughed conveying	NO
Curved conveyor	NO
Swan-neck conveying	NO
Inclined conveying	NO
Accumulation belts	NO
Chemical resistance rating	12

06 COMPLIANCE

- REACH EC 1907/2006 and amendments
- EC 1935/2004 and amendments
- EC 2023/2006 and amendments
- EU 10/2011, 2024/3190 and amendments
- FDA — U.S. Food and Drug Administration
- HACCP (Hazard Analysis and Critical Control Points)
- HALAL (World Halal Authority)

07 APPROVED APPLICATIONS

- Food — slicing machines
- Food — bread
- Food — sweet and salty snacks
- Food — conveying of dried pasta
- Food — dairy
- Food — biscuits and crackers
- Food — chocolate cooling tunnel
- Food — pizza

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES (1) Operating the belt at its limit values may reduce service life. (2) Minimum radius and diameter values depend on the joint type specified by Oriontek. (3) Maximum production width 2100 mm / 83 in.; wider widths require prior authorization.