TECHNICAL DATA SHEET

OKCHN1323

PU food-grade conveyor belt · Dark blue smooth · 3.00 mm
Medium-friction conveying surface

ORIONTEK
ENGINEERING GOOD SOLUTIONS

Manufactured in Europe to Oriontek specification. Supplied, fabricated and installed by Oriontek.

01 CONSTRUCTION

CONVEYING	Material		**Polyurethane (TPU)**
	Thickness	**3.00** mm	*0.118 in.*
	Surface pattern		**Smooth**
	Colour		**Dark blue**
	Coefficient of friction		**MF — medium friction**
DRIVING	Material		**Polyurethane (TPU)**
	Surface pattern		**FL**
	Colour		**Dark blue**



02 TECHNICAL SPECIFICATIONS

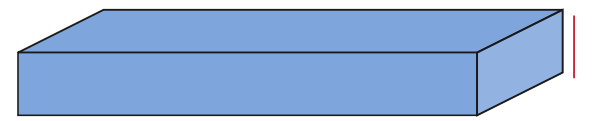
Total thickness	**3.00**	mm	*0.12*	*in.*
Weight	**3.40**	kg/m²	*0.69*	*lbs/sq.ft*
Elongation at 8%	**6**	N/mm	*34.0*	*lbs/in.*
Max. admissible pull	**6**	N/mm	*34.3*	*lbs/in.*
Temperature — minimum (1)	**–30**	°C	*–22*	*°F*
Temperature — maximum (1)	**60**	°C	*140*	*°F*
Max. production width (3)	**2000**	mm	*79*	*in.*

03 MINIMUM RADIUS / DIAMETER (2)

Bending roller, min. diameter	**20**	mm	*0.79*	*in.*
Counter-bending roller, min. dia.	**40**	mm	*1.57*	*in.*

04 FRICTION — DRIVING SURFACE

Raw steel sheet	**0.40** [-]
Laminated plastic / wood	**0.50** [-]
Steel roller	**0.40** [-]
Rubberized roller	**0.60** [-]



PU — ONE LAYER
dark blue · smooth

CROSS-SECTION — NOT TO SCALE

TOTAL 3.00 MM / 0.12 IN.

05 PERFORMANCE & HANDLING

Humidity influence	NO
Suitable for metal detector	NO
Permanently antistatic, dynamic (UNI EN ISO 21179)	NO
Static conductivity (UNI EN ISO 284)	NO
Conveying on skid bed	YES
Conveying on rollers	YES
Skid bed on top *and* return	YES
Troughed conveying	YES
Curved conveyor	NO
Swan-neck conveying	NO
Inclined conveying	NO
Accumulation belts	NO
Chemical resistance rating	12

06 COMPLIANCE

- REACH EC 1907/2006 and amendments
- EC 1935/2004 and amendments
- EC 2023/2006 and amendments
- EU 10/2011, 2024/3190 and amendments
- FDA — U.S. Food and Drug Administration
- HACCP (Hazard Analysis and Critical Control Points)
- NSF/ANSI 3-A 14159-3-2014 and amendments
- HALAL (World Halal Authority)

07 APPROVED APPLICATIONS

- Food — slicing machines
- Food — cheese processing
- Check weighers
- Food — meat and fish processing
- Packaging
- Pharmaceutics industry

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES (1) Operating the belt at its limit values may reduce service life. (2) Minimum radius and diameter values depend on the joint type specified by Oriontek. (3) Maximum production width 2000 mm / 79 in.; wider widths require prior authorization.