TECHNICAL DATA SHEET

OKBE50204

E10/2 O/V0 BLACK QW AS FR
Fire resistant

ORIONTEK
ENGINEERING GOOD SOLUTIONS

01 CONSTRUCTION

TOP COVER	Compound	**Polyester**
	Surface	**Monofilament**
CARCASS	Number of plies	**2**
	Skim between plies	**PVC**
	Cross rigid	**Yes**
BOTTOM	Compound	**Polyester**
	Surface	**Quiet Weave**

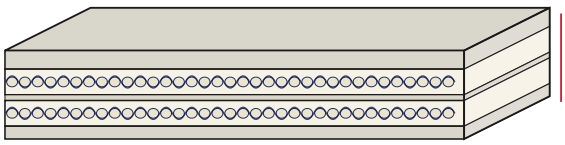
02 TECHNICAL SPECIFICATIONS

Overall gauge	**0.0740**	in.	*1.88*	*mm*
Unit weight	**0.0330**	lb/PIW		
Pull for 1% elongation	**57**	lbs/in.	*10*	*N/mm*
Temperature – minimum [1]	**5**	°F	*–15*	*°C*
Temperature – maximum [1]	**176**	°F	*80*	*°C*
Max. production width	**79**	in.	*2007*	*mm*

03 MINIMUM PULLEY DIAMETER [2]

■ Normal flex	**2.3600**	in.	*59.94*	*mm*
■ Back flex	**3.1500**	in.	*80.01*	*mm*





■ **TOP COVER** monofilament
□ **2-PLY FABRIC**
□ **BOTTOM COVER** quiet weave · drive side

CROSS-SECTION – NOT TO SCALE

GAUGE 0.0740 IN. / 1.88 MM

04 PROPERTIES

FDA compliant compound	NO
Oil resistant	NO
Fire resistant	YES
Antistatic	YES
Cross rigid	YES
Impression (textured) top	NO

05 SPLICING & FASTENERS

Splice process	**Finger**
Release foil	**Yes**

06 APPLICATION

104C is designed for conveyors where product needs to accumulate in logistics applications. The bare polyester fabric top surface has very low friction values and the quiet weave fabric bottom reduces noise levels. 104C is flame retardant.

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES [1] Operating the belt at its limit values may reduce service life. [2] Minimum pulley diameters depend on belt tension and on the splice or fastener specified by Oriontek. All values are nominal.

DISCLAIMER Values are nominal. They describe the product as tested and do not necessarily reflect conditions of industrial use, nor do they guarantee suitability for a specific application. The customer remains responsible for correct selection and use. Oriontek cannot be held liable for damages arising from use of this product. Specifications may be revised without prior notice.