TECHNICAL DATA SHEET

OKBE1RF709V

Felt (1.8mm) food-grade conveyor belt · White · 3.1 mm
FDA compliant compound

ORIONTEK
ENGINEERING GOOD SOLUTIONS

01 CONSTRUCTION

TOP COVER	Material	**Felt (1.8mm)**
	Colour	**White**
CARCASS	Fabric	**Polyester Fabric**
	Number of plies	**1ply**
BOTTOM	Material	**Polyester**
	Surface	**Rigid**

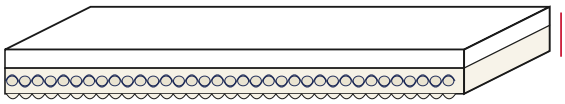
02 TECHNICAL SPECIFICATIONS

Total thickness	**3.1**	mm	*0.122*	*in.*
Weight			**2.7 kg/m²**	
Load at 1% elongation	**5.0**	N/mm	*28.6*	*lbs/in.*
Elongation			**Standard 0.5%, max. 1.0%**	
Temperature — minimum (1)	**–10**	°C	*14*	*°F*
Temperature — maximum (1)	**90**	°C	*194*	*°F*
Max. production width	**2000**	mm	*79*	*in.*

03 MINIMUM PULLEY DIAMETER (2)

■ Minimum pulley / nose bar	**30**	mm	*1.18*	*in.*
■ Back-flex (counter-bending) pulley	**45**	mm	*1.77*	*in.*





☐ **FELT COVER** white
☐ **1-PLY POLYESTER** polyester fabric
☐ **FABRIC DRIVE FACE** rigid · drive side

CROSS-SECTION — NOT TO SCALE — **TOTAL 3.1 MM / IN.**

04 PROPERTIES

FDA compliant compound	**YES**
EU 10/2011	**YES**

05 APPLICATION

Tensile strength 80 N/mm. Max. allowable tension 5.0 N/mm. Elongation at break 20 %. Max. length 100m. Splice: Finger. Typical uses: Conveyor belt in bakeries; Proofer cabinets; Excellent release of dough in bakeries; Oil and grease resistant.

Oriontek service: supplied endless-joined, open-length or fabricated with profiles, sidewalls, cleats and V-guides. Onsite splicing available.

NOTES (1) Operating the belt at its limit values may reduce service life. (2) Minimum pulley diameters depend on belt tension and on the splice or fastener specified by Oriontek.

DISCLAIMER Values are nominal. They describe the product as tested and do not necessarily reflect conditions of industrial use, nor do they guarantee suitability for a specific application. The customer remains responsible for correct selection and use. Oriontek cannot be held liable for damages arising from use of this product. Specifications may be revised without prior notice.